

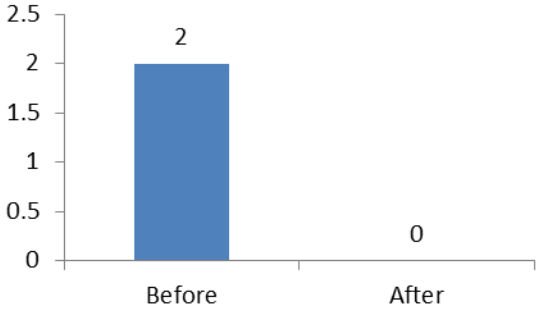


<b>Dept. :- Assembly</b>	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	<b>Kaizen No.</b>
	Result Area	P	Q	C	D	S	M			
	Defect Type					Loss No.				<b>Team:-</b>

<b>Cell No.</b>		<b>Cell Name</b>	A336	<b>Machine</b>	Free rotation m/c	<b>Process Stage</b>	Free Rotation
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<b>Kaizen Theme:</b> To avoid the customer complaint.	<b>Kaizen Idea:</b> To eliminate customer complaint.
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<p><b>Problem / Present Status :</b> A336 shaft drill dia. 2.53 mm is U/S.</p> <p style="text-align: center;"><b>Before</b></p> 	<p><b>Counter Measure :</b> use the pin of Dia. 2.53 mm for insertion in shaft ID at RPM checking stage.</p> <p style="text-align: center;"><b>After</b></p>  <p style="text-align: center;">Old pin Modified pin Dia. 2.53</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td><b>Bench Mark</b></td> <td style="text-align: center;">2</td> </tr> <tr> <td><b>Target</b></td> <td style="text-align: center;">0</td> </tr> <tr> <td><b>Kaizen Start</b></td> <td style="text-align: center;">10.04.14</td> </tr> <tr> <td><b>Kaizen Finish</b></td> <td style="text-align: center;">25.04.14</td> </tr> <tr> <td colspan="2" style="text-align: center;"><b>Team Members:- Sandip Patil &amp; Sunil Kinkar,</b></td> </tr> <tr> <td colspan="2" style="text-align: center;"><b>Benefits : 1. Customer complaint eliminated.</b></td> </tr> </table>	<b>Bench Mark</b>	2	<b>Target</b>	0	<b>Kaizen Start</b>	10.04.14	<b>Kaizen Finish</b>	25.04.14	<b>Team Members:- Sandip Patil &amp; Sunil Kinkar,</b>		<b>Benefits : 1. Customer complaint eliminated.</b>	
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<p><b>Why-Why Analysis:-</b></p> <p><b>Why:-</b> A336 shaft ID 2.53 mm U/S.</p> <p><b>Why:-</b>Not arrested in RPM process.</p> <p><b>Why:-</b>Pin used for RPM is having Dia. 2.00 mm which is used in assembly.</p> <p><b>Why:-</b>Pin used for insertion in shaft is U/S..</p> <p><b>Root Cause:</b> Pin used is U/S.</p>	<p><b>Results :</b></p> <p style="text-align: center;">Customer complaint in nos.</p>  <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <tr> <td style="width: 20%; text-align: center;">Before</td> <td style="width: 20%; text-align: center;">2</td> <td style="width: 20%; text-align: center;">After</td> <td style="width: 20%; text-align: center;">0</td> </tr> </table>	Before	2	After	0	<p><b>Kaizen Sustenance :</b></p> <p><b>What to do :</b> To check that modified pin is used for RPM.</p> <p><b>How to do :</b> Add point in Daily check sheet.</p>
Before	2	After	0			
<b>Scope and Plan for HD</b>						
<b>Sr. No</b>	<b>Model</b>	<b>T/ date</b>	<b>Res.</b>	<b>Status</b>		
A237 ,A207,A171,A373		Prod	C			
<p>Registration No. &amp; Date :</p> <p>Registered by :</p> <p>Manager's Sign :</p>						